

## 2120 1/4 DIN Ramp/Soak Controller



- 200 Segments
- 90 Independent Programs
- 9 Linked Programs
- 11 Logic Inputs and 14 Digital Outputs
- Real Time Clock/Calendar Option
- Universal Inputs (TC, RTD, Linear)
- Wide Range of Outputs: Relay, SSR Drive, Triac, or Analog
- Special Control Functions: Output Linearization and Split Outputs
- Output Failure Detection
- Nema 4X and IP65 Face Plate
- 3 Year Warranty

### Description

The 2120 Ramp/Soak Controller is a fully functional controller with flexibility to meet many demanding control applications. The controller has many standard and special features that allow precise programming for any profile application.

### Features

#### Program

The 200 segments can be used in up to 90 programs. These programs can be linked together or run separately. For each of the programs, it is possible to:

- Use up to 99 segments.
- Set program repetitions.
- At the end of program, either turn on an "end of program" digital output, turn off the control outputs, set the control output to a set value, or use the last set point of the program for control.
- Set up to 14 events.
- Choose one of 5 PID groups/segment.
- Choose one of 10 Wait bands/segment.

**Real Time Clock Option:** Allows for auto start a program at specific time and on specific days.

### Special Control Features

The 2120 provides special programming features that will improve the control for some applications. The 2120 has the capability of splitting the control output between 2 outputs in the "Split Range" feature. Another program feature allows use with quick opening and equal percentage type valves.

The RS-485 Digital communications option can communicate via Modbus or J-Bus protocol to the 2120 configuration software and to ChromaSoft™ SpecView™.

### Digital Inputs

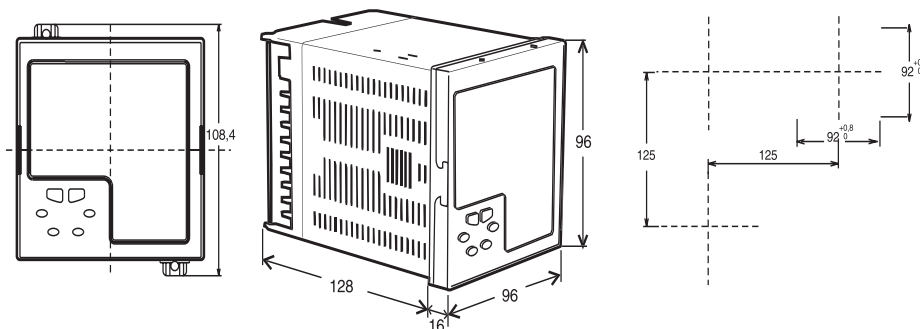
Three Digital inputs are standard on the 2120 with options for up to 8 additional inputs. These inputs can be programmed to:

- Select between Run/Hold
- Abort a program
- Select a program
- Auto/manual selection
- Set output limit
- Reset alarm
- Reverse or direct control action

### Digital Outputs

Outputs 2, 3 and 4 can be used as digital outputs. In addition, options are available for 5 or 10 additional outputs. These outputs can be programmed as:

- Break event
- Timer event
- End of cycle annunciator
- Program in Run, Hold or Wait State
- Controller in manual or auto state
- Error annunciation



## 2120 1/4 DIN Ramp/Soak Controller (*cont'd.*)

### Specifications

Front protection:	IP 65 and NEMA 4X for indoor locations
Installation:	panel mounting
Dimensions:	96 x 96 mm, Depth 128 mm.
Weight:	1.5 lbs (700g)
Power consumption:	20 VA max.
Common mode rejection ratio:	> 120 dB @ 50/60 Hz.
Normal mode rejection ratio:	> 60 dB @ 50/60 Hz.
Electromagnetic compatibility and safety requirements:	CE approved. Conforming to council directives 89/336/EEC (reference harmonized standard EN 50081-2 EN 50082-2) and to council directives 73/23/EEC and 93/68/EEC (reference harmonized standard EN 61010-1).
Sampling time:	125 ms for linear inputs 250 ms for TC or RTD
Accuracy:	± 0.2% f.s.v., @ 25 °C and nominal power supply Operating temperature: from 0 to +50 °C
Storage temperature:	from -20 to +70 °C
Humidity:	from 20% to 85% RH non-condensing.
Power Supply:	100V to 240VAC 50/60Hz (-15% to 10% of the nominal value) 24V AC/DC (±10% of nominal value)
Power Consumption:	20VA Max.

### MEASURING INPUT

#### RTD input

RTD type:	Pt 100 3 wires connection
Calibration:	according to DIN 43760, = 0.00385
Standard ranges:	from -200 to 850 °C or from -199.9 to 850.0 °C from -330 to 1560 °F or from -199.9 to 999.9 °F.

#### Thermocouples

Burn out:	Detection of open input circuit (wire or sensor) with underrange or overrange selectable indication.
Cold junction:	automatic compensation for an ambient temperature between 0 and 50°C.
Cold junction compensation error:	0.1 °C/°C.
TC type:	B, C, D, E, G, L, J, K, N, Ni/NiMo, R, S, T, U

#### Linear inputs (mA and V)

Input linearization:	programmable square root extraction.
Readout:	keyboard programmable from -1999 to 9999.
Decimal point:	programmable in any position.
Input:	0 - 20mA, 4 - 20mA 0 - 60mV, 12 - 60mV 0 - 5 V, 0 - 10 V, 2 - 10 V

#### Auxiliary input (optional)

Function:	This input can be used as trim function, algebraically added between this value and the operative set point.
Scaling:	programmable from -1999 to 9999.
Sampling time:	500 ms.
Accuracy:	± 0.2% of full scale value ± 1digit @ 25 °C and nominal power supply voltage.

#### STANDARD RANGES TABLE

Input	0 - 20mA, 4 - 20mA 0 - 5V, 1 - 5V, 0 - 10V, 2 - 10V
-------	--

### OUTPUTS

Types:	supplied with up to 4 digital outputs (relay, SSR, TRIAC or servomotor drive) and up to 2 linear outputs (mA).
OUT 1 and 2 - Relay	SPDT, 3A @ 250 VAC
OUT 1 and 2 - SSR Drive	- Logic level 1: 14 V @ 20mA max. 24V @ 1mA.
OUT 1 and 2 - TRIAC	Rating from 50mA to 1A, from 24 VAC to 250 VAC
OUT 3 and 4 - Relay	SPST, 3A @ 250 VAC on resistive load.

## 2120 1/4 DIN Ramp/Soak Controller *(cont'd.)*

### Specifications

Analog outputs: OUT 5 and 6	
Output type:	Isolated output programmable as: 0-20mA, 4-20mA.
Scaling:	programmable from -1999 to 9999.
Maximum load:	600 ohms.
<b>CONTROL ACTION</b>	
Algorithm:	PID + SMART
Types:	- one control output (digital or analog output) - one control output split into two outputs (split range). - two control outputs. The outputs can be freely selected among analog, digital or servo. relay, SSR drive or TRIAC.
Digital output types:	linear (20mA).
Analog output types:	Two relays interlocked.
Servomotor output:	programmable from 0.5% to 999.0% of the input span.
Proportional band:	Setting a PB equal to 0 the control action becomes ON/OFF.
Hysteresis (for ON/OFF control action):	programmable from 0.1% to 10.0% of the input span.
Integral time:	programmable from 1 second to 20 minutes or excluded.
Derivative time:	programmable from 1 second to 10 minutes or excluded.
Integral preload:	programmable - for one control output, from 0 to 100% of the output range. - for two control outputs, from -100% to +100% of the heating/cooling output range.
Main output cycle time:	from 1 second to 200 seconds.
Output cycle time:	from 1 second to 200 seconds
Relative secondary output gain:	programmable from 0.20 to 2.00 referred to proportional band.
Overlap/dead band:	programmable from -20% (dead band) to +50% (overlap) of the proportional band.
Output limiters:	for main and/or secondary control outputs it is possible to set: - output high limits - output low limits - output max. rate of rise.
AUTO/MANUAL mode:	selectable by front pushbutton or logic input.
<b>ALARMS</b>	
Alarm action:	Direct or reverse function programmable.
Alarm functions:	each alarm can be configured as process alarm, band alarm, deviation alarm or process alarm on the output value.
Alarm reset:	Automatic or manual reset programmable for each alarm.
Alarm masking:	each alarm can be configured as masked alarm or standard alarm. This function ignores alarm conditions at startup and after setpoint change until the controller reaches setpoint the first time.
<b>OUTPUT FAILURE DETECTION - OFD FUNCTION (OPTIONAL)</b>	
The models equipped with this feature are able to measure, by means of a CT, load current of one control output.	
	- During output ON, the control measures load current and generates an alarm condition when this current is lower than a pre-programmed threshold value (a low current shows a partial or total break down of the load or of the actuator). - During output OFF, the control measures leakage current through the load and it generates an alarm condition when this current is higher than a pre-programmed threshold value (a high leakage current shows a short circuit of the actuator or SCR).
Input range:	50mA AC.
Scaling:	programmable from 10A to 100A (with 1A step).
Active period:	- For relay output: NO or NC programmable. - For SSR output: logic level 1 or 0.
Serial interface (optional)	Type: RS 485 isolated. Protocol type: MODBUS, JBUS. Baud rate: programmable from 600 to 19200 BAUD. Address: from 1 to 255.
Auxiliary power supply type: (Optional)	24 V DC $\pm$ 20% not isolated. Max. current: 25mA.

## 2120 1/4 DIN Ramp/Soak Controller (*cont'd.*)

### In Stock

Model	PCN
2120-4415930	330050

### Ordering Information

#### Model

<b>2120</b>	1/4 DIN Programmer Controller with up to 200 segments in up to 99 programs
<b>2121</b>	1/4 DIN Programmer Controller with up to 200 segments in up to 99 programs with Output Failure Detection

#### Code    Outputs 1/2 Control, Alarm, or Event Assignable

<b>11</b>	Relay/Relay (2-SPDT 3A @ 250Vac)
<b>44</b>	Triac/Triac (2-1Amp resistance load only)
<b>61</b>	SSR Drive/ Relay
<b>66</b>	SSR Drive/ SSR Drive (2-14Vdc @ 20mA)

#### Code    Output 3/4 Control, Alarm, or Event Assignable

<b>1</b>	Relay/Relay (2 SPST 3A @ 250Vac)
<b>2</b>	Relay/Relay interlockable by jumper for servo motor

#### Code    Output 5/6 Analog mA, Control or Retransmit Assignable

<b>0</b>	None
<b>5</b>	Two mA outputs (2, 4-20 or 0-20mA, 600ohms max)
<b>7</b>	One mA output (4-20 or 0-20mA, 600ohms max)

#### Code    Options

<b>0</b>	None
<b>1</b>	Auxilliary Power Supply 24Vdc, 25mA non-isolated
<b>2</b>	RS485+ Aux.Power Supply
<b>4</b>	RS485+ Aux.Pws.+Clock
<b>5</b>	Auxilliary Power Supply+Clock
<b>6</b>	RS485+ Aux.Pws.+4 Logic inputs+ 5 Digital outputs
<b>7</b>	RS485+ Aux.Pws.+ 8 Logic inputs+ 10 Digital outputs
<b>8</b>	RS485+ Aux.Pws.+4 Logic inputs+ 5 Digital outputs+Clock
<b>9</b>	RS485+ Aux.Pws.+ 8 Logic inputs+ 10 Digital outputs+Clock

#### Code    Power Supply

<b>3</b>	100-240Vac
<b>5</b>	24Vac/Vdc

#### Code

**2120 - 66 1 5 0 3 0**    Typical Model Number

### Accessories

CNFG-21200 Configuration SW, Windows compatible  
(requires RS485 digital communications hardware option)

### Current transformers for use with 2121's output failure detection

Description	Part No.	PCN
Current Transformer, for 0.0-10.0 Amp Load Current	0149-01340	306480
Current Transformer, for 0-25 Amp Load Current	0149-01341	306350
Current Transformer, for 0-50 Amp Load Current	0149-01342	306368