

## Setup PAGES

Display	<b>diSP</b>	Output #1	<b>Out1</b>
Control	<b>Ctrl</b>	Output #2	<b>Out2</b>
Input	<b>InPt</b>	Output #3	<b>Out3</b>
Ramp/Soak	<b>rSPg</b>	Output #4	<b>Out4</b>
Custom Input Output Scaling	<b>ScAl</b>	Output #5	<b>Out5</b>
		Digital Communications	<b>di9</b>

### rSPg PAGE

This setup PAGE appears only if Ramp/Soak control is turned on. The Ramp/Soak Enable parameter is the next to the last menu on Ctrl PAGE, Menu rSEn.

## Ramp/Soak Page

MENU	Description	Available Settings
<b>unit</b>	Time Units	SEc = seconds (1 to 9999) min = minutes (0.1 to 999.9) hr = hours (0.01 to 99.99)
<b>Stby</b>	Standby Setpoint	Instrument Sensor Span
<b>int1</b>	Interval 1 Time	see Time Units Menu (above)
<b>SP1</b>	Setpoint 1	Instrument Sensor Span
		Intervals 2-16
		Time and Setpoint
<b>Cont</b>	Continuous	OFF, On
<b>Fro</b>	Loop from the end of interval	1 to 16
<b>to</b>	To the beginning of interval	1 to 16
<b>no</b>	Number of times	0 to 9999
<b>SbEt</b>	Standby Events	OFF = All off E3 = Event Output 3 On E4 = Event Output 4 On E43 = Event Outputs 4 & 3 On E5 = Event Output 5 On E53 = Event Outputs 5 & 3 On E54 = Event Outputs 5 & 4 On E543 = Event Outputs 5, 4, 3 On
<b>ilE</b>	Interval 1-16 Events	same as above for Stand by Events
<b>GSdb</b>	Guaranteed Soak Differential	OFF, 1°F to sensor range

## Front Panel Identification

- Process Variable Display in Normal Display Mode
- Alphanumeric Cue Display in Setup Mode

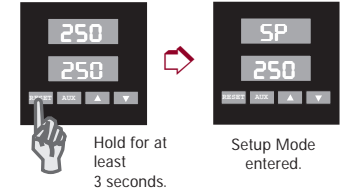
- LEDs indicate Control Output #1 or #2 ON
- LEDs indicate Alarm or Event Output ON
- LED indicates an Auxiliary function is active
- LEDs indicate °F or °C selected for Process Variable



- RESET** Pushbutton
  - Reset Latching Alarm
  - Hold for more than 3 seconds to enter or exit Setup Mode
  - Scrolls through MENUS in Setup Mode
- AUX** Programmable Pushbutton
  - PID1/PID2 Toggle Switch
  - Auxiliary Setpoint Enable
  - Remote Setpoint Enable
  - Output Disable
  - Ramp/Soak Operations
  - Auto/Manual Selector
- Active Setpoint Display
  - In Normal Display Mode, pushbuttons adjust Setpoint.
  - In Setup Mode, pushbuttons increase/decrease MENU values.
  - For Ramp/soak Operation:
    - ▲ Start
    - ▼ Hold
    - ▲ } Press together to Stop
    - ▼

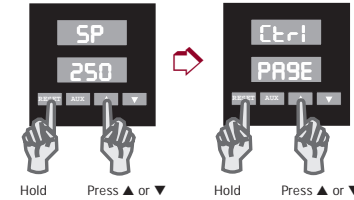
## To enter Setup Mode:

Hold down the RESET pushbutton for longer than 3 seconds.



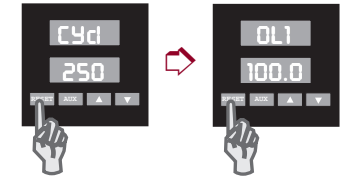
## To select a PAGE:

Press and hold the Reset pushbutton, while pressing the ▲ or ▼ Pushbutton.



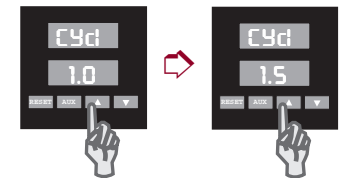
## To select a MENU:

After reaching the correct PAGE, press RESET to move through the MENUS.



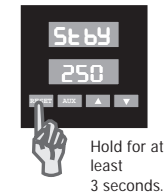
## To change a MENU value:

After the MENU is selected and displayed, use the ▲ and ▼ pushbuttons to change the value.



## To return to Operating Mode:

Press and hold RESET for more than 3 seconds.



## Ctrl PAGE

### Control Page

MENU	Description	Available Settings
<b>LocH</b>	Security Lock	0 to 9999
<b>SP</b>	Setpoint	Instrument sensor span
<b>RuSP</b>	Auxiliary SP	Instrument sensor span
<b>tunE</b>	Self Tune	OFF = Self-tuning disabled PrUP = Power-up tuning BEGn = Begin tuning
<b>Pb1</b>	Proportional Band 1	0°F to sensor range 0°F displays as 0.00°F to indicate ON/OFF control
<b>Rr1</b>	Automatic Reset 1	0.00 to 99.99 repeats/minute
<b>rRt1</b>	Rate 1	0 to 500 seconds
<b>db1</b>	Dead Band 1	1 to 100°F, 0.01 to 6.25% span for analog inputs
<b>Pb2</b>	Proportional Band 2	0°F to sensor range 0°F displays as 0.00°F to indicate ON/OFF control
<b>Rr2</b>	Automatic Reset 2	0.00 to 99.99 repeats/minute
<b>rRt2</b>	Rate 2	0 to 500 seconds
<b>db2</b>	Dead Band 2	1 to 100°F, 0.01 to 6.25% span for analog inputs
<b>QFSr</b>	Manual Reset	-99.9 to 99.9
<b>FL</b>	Fuzzy Logic	OFF, On
<b>Grn9</b>	Open Sensor Output Command	-100.0 to -0.1 for cooling 0.1 to 100.0 for heating
<b>Loop</b>	Control Loop Protection	OFF, 0.1 to 999.9 minutes
<b>Auto</b>	Auto/Manual Disintegration time	0 to 100 seconds
<b>rRt</b>	Ramp Rate	OFF or 1 to 9999 degrees/hour
<b>Cont</b>	Controller Type	HERt = Reverse Acting Single Output CoOL = Direct Acting Single Output HEt = Heat/Cool
<b>CoOL</b>	Cooling Medium	PId2 = Uses PID2 settings for cooling Rir = Air Cooling Oil = Oil Cooling H2O = Water Cooling

### Control Page (continued)

MENU	Description	Available Settings
<b>rSP</b>	Remote Setpoint Enable	OFF, On
<b>Ent</b>	Event/Digital Input Function	nonE = Disabled Pid2 = PID2 enable RuSP = Auxiliary SP enable rSP = Remote SP enable Outd = Output disable rS = Ramp/Soak Auto = Auto/Manual Rir = Alarm Reset
<b>Ru</b>	Auxiliary Key Function	nonE = Disabled Pid2 = PID2 enable RuSP = Auxiliary SP enable rSP = Remote SP enable Outd = Output disable Auto = Auto/Manual
<b>Rout</b>	Analog Output Assignment	nonE = Disabled Proc = Process Variable RSP = Active Setpoint Out1 = Control Output 1 Out2 = Control Output 2
<b>rSEn</b>	Ramp/Soak	OFF, On

## InPt PAGE

### Input Page

MENU	Description	Available Settings
<b>SEnS</b>	Sensor Type	J = J T/C rtd = 100Ω RTD K = K T/C (α = .00385) T = T T/C 4-20 = 4-20mA E = E T/C 0-5 = 0-5 Vdc R = R T/C 1-5 = 1 t-5 Vdc S = S T/C rtdt = 100Ω RTD B = B T/C (0.1° Resolution)
<b>unit</b>	Display Units	nonE = no units °F = Fahrenheit °C = Celsius
<b>CoFF</b>	Calibration Offset	0 to ±100°F
<b>SPLL</b>	Setpoint Low Limit	Instrument Sensor Span
<b>SPUL</b>	Setpoint Upper Limit	Instrument Sensor Span
<b>Flt</b>	Digital Filter	0 to 60 Seconds
<b>hPrC</b>	High Process Input	Instrument Sensor Span
<b>LPrc</b>	Low Process Input	Instrument Sensor Span
<b>hA</b>	High Ambient Temp.	Instrument Sensor Span
<b>LoA</b>	Low Ambient Temp.	Instrument Sensor Span

## Out1 PAGE

### Outputs #1 and #2

MENU	Description	Available Settings
<b>Cyc1</b>	Output #1 Cycle Time	0.0 to 60.0 seconds 0.0 = Voltage/Current algorithm
<b>OL1</b>	Output #1 Limit	0.0 to 100.0%
<b>HoFF</b>	Heat Offset	0°F to PB1 setting

## Out3 PAGE

These setup PAGES appear only if the controller is equipped with Outputs #3, #4 and #5.

### Outputs #3, #4 and #5

MENU	Description	Available Settings
<b>tYP3</b>	Output #3 Type	OFF = Disabled Rir = Alarm Output Ent = Event Output
<b>Rir3</b>	Alarm #3 Type	nonE = Disabled (off) Hi = High Alarm Lo = Low Alarm HiLo = High-Low Alarm PdE = + Dev Alarm -dE = - Dev Alarm dE = +/- Dev Alarm LoSP = Control Loop Protection Alarm
<b>rLY3</b>	Alarm #3 Relay Action	ndE = Normally de-energized non-latching rE = Normally energized non-latching ndEL = Normally de-energized latching rEL = Normally energized latching
<b>ALo3</b>	Alarm #3 Low SP	Instrument Sensor Span
<b>ARh3</b>	Alarm #3 High SP	Instrument Sensor Span
<b>db3</b>	Output #3 Dead Band (Alarm Hysteresis)	0 to 100°F
<b>inh3</b>	Alarm #3 Inhibit	OFF On